

## Back Road Equipment Slider Rear Rack Installation Instructions Harley Davidson Tour\_Pak

## Tools Required:

5 mm hex socket 3/8" drive 4 mm hex socket 3/8" drive 3/8" drive ratchet 3/8" drive In. lbs. torque wrench 1/4" drill bit 21/64" drill bit electric hand drill marking pen 242 Blue Loctite thread locker or similar

- Kit Contents:
- 1 Slider Plate with cam lever
- 4 attachment pucks
- 4 8mm Button Head Screws
- 4 1.5" diameter stainless steel washer
- 4 M6 x 25 SS flat head screws
- 4 19 mm OD x 6.5 mm ID x 9.5 mm aluminum spacer
- 4 M6 stainless steel flat washer
- 4 M6 nylock nut

Please go to backroadequipment.com for installation instructions.

## Do not exceed the OEMs recommendation for weight on the rear rack of the motorcycle!!

In order to properly locate the top box it will be necessary to install, remove and re-install the BRE rack, please keep this in mind and read through the instructions completely before starting the work.

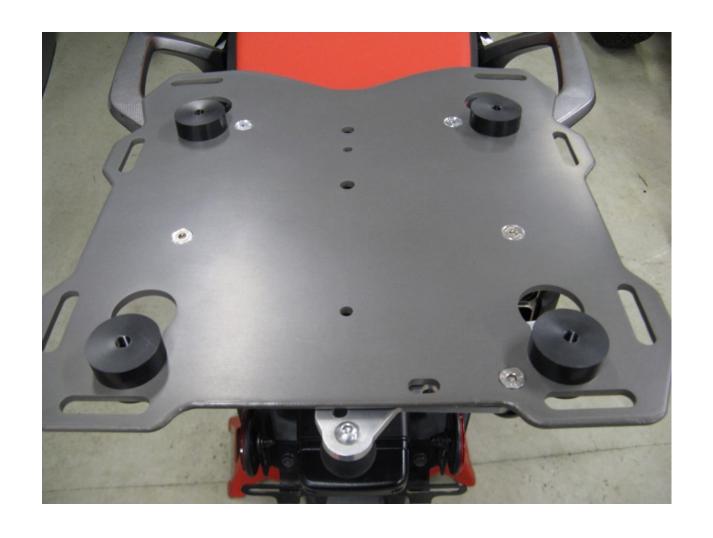


**Step 1** Install the BRE plate as shown with four M6 x 25 screws. The aluminum spacers go between the BRE plate and the Tour-Pak, the flat washers and lock nuts are located underneath the Tour-Pak.



**Step 2** Install one of the black plastic pucks into the key hole with the cam lever. Lock the puck into place with the cam lever. This will be referred to as the "Master Puck"

Note: Remove the large washer and screw from the puck before putting into the plate. The screws and washers are installed into the pucks for shipment as part of our QA process.



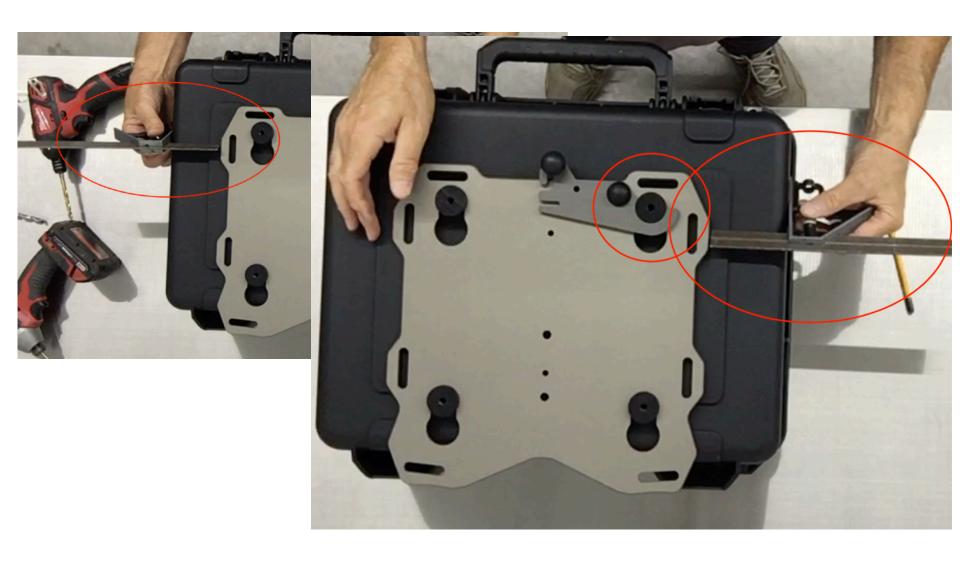
**Step 3** Insert the 3 remaining pucks into the keyholes in the plate.



**Step 4** Position the case on top of the pucks. Determine the for/aft location (side to side will be determined later). Position the case as far forward as possible without interfering with passenger comfort. Also consider if you will be placing any gear on the seat or if you want to be able to remove the seat with the case in place. Use a marker to mark the master puck location on the case.



**Step 5** Place the case on a table or other work surface. Remove the 4 screws holding the Slider plate onto the motorcycle. Place the Slider plate with the pucks installed onto the case.



**Step 6** Locate the puck mark on the case and align the master puck with the mark as it was on the bike. Adjust the box side to side and make any final adjustments to the location.



**Step 7** With one hand apply downward force on the Slider plate, use your other hand to drill the case. With a  $\frac{1}{4}$ " drill bit and electric drill use the master puck as a drill guide and drill a pilot hole through the box.



**Step 8** Remove the Slider plate from the case. Use the 21/64" drill bit and electric drill to enlarge the  $\frac{1}{4}$ " pilot hole.



**Step 9** Use a M8 x 38 flat washer and the M8 button head cap screw to attach the master puck to the case.



**Step 10** Place the Slider plate with the other 3 pucks onto the master puck and latch it into position. Square up the plate and box to each other (last chance).

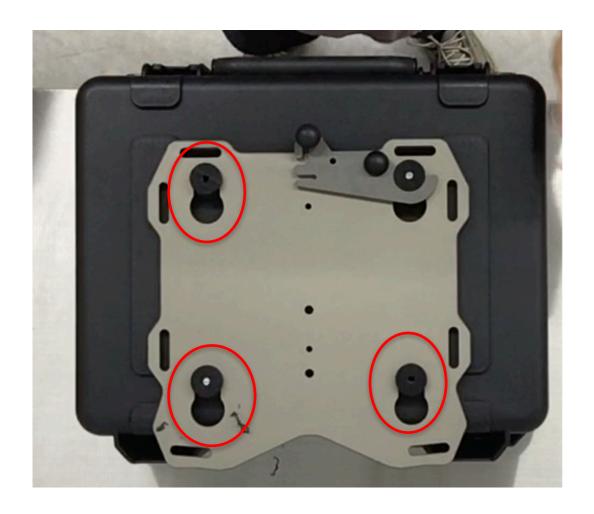


**Step 11** With the  $\frac{1}{4}$ " drill bit, use the puck diagonally across from the master puck as a drill guide and drill a second pilot hole in the case.

Make sure the pucks are seated in the keyholes before drilling!!



**Step 12** Remove the slider plate from the case and use the 121/64" drill bit to enlarge the second 1/4" pilot hole.



**Step 13** Attach the second puck to the case with the M8 hardware. Place the Slider rack on the case and latch it into position. With the  $\frac{1}{4}$ " drill bit use the 2 remaining pucks as drill guides and drill the last two  $\frac{1}{4}$ " holes.

Make sure the pucks are seated in the keyholes before drilling!!



**Step 14** Remove the Slider rack and pucks from the case. Use the 21/64" drill bit and electric drill to enlarge the last 2 1/4" pilot holes.



**Step 15** Install all pucks onto the case using the M8 flat washers and M8 button head cap screws. Lightly snug the puck screws at this time, later they will be fully tightened.



**Step 16** Re-install the Slider plate onto the Tour-Pak with the M6 x 25 flat head screws, aluminum spacers, flat washers and M6 lock nuts.

Step 17 Torque the 4 screws to 100 in.lb (11.3 Nm).



**Step 18** Install the case onto rack and latch it into place with the cam lever.



Step 19 Torque the puck screws to 9 ft. lbs. (12.2 Nm).







For security a 3/16" Master 130D pad lock can be used to lock the cam lever in the closed position. Ace Hardware Item#52730

That completes the installation process. Test ride the motorcycle and then check all the fasteners for tightness. Also check the fasteners again after 1000 miles and at every oil change after that.

## Thank You

